

VASCULAR FILTER HAVING ARTICULATION REGION AND METHODS OF USE IN THE ASCENDING AORTA

Reference to Related Applications

This application is a continuation-in-part of
5 U.S. patent application Serial No. 09/364,064 filed
July 30, 1999. This application is also related to the
subject matter of co-pending U.S. patent applications
Serial Nos. 09/470,706 filed December 23, 1999 and
09/470,857 filed December 23, 1999, both of which are
10 incorporated herein by reference.

Field Of The Invention

The present invention relates to apparatus
and methods for filtering or removing matter from
within the vascular system. More particularly, the
15 present invention provides a low profile self-expanding
vascular device useful in the ascending aorta for
capturing emboli generated during vascular procedures.

Background Of The Invention

Percutaneous interventional procedures to
20 treat occlusive vascular disease, such as angioplasty,
atherectomy and stenting, often dislodge material from
the vessel walls. This dislodged material, known as
emboli, enters the bloodstream, and may be large enough
to occlude smaller downstream vessels, potentially

blocking blood flow to tissue. The resulting ischemia poses a serious threat to the health or life of a patient if the blockage occurs in critical tissue, such as the heart, lungs, or brain.

5 The deployment of cannulas, cross clamps or occlusion balloons during bypass surgery, or stents and stent-grafts to treat vascular disease also involves the introduction of foreign objects into the bloodstream and may result in the formation of clots or
10 release of emboli. Such particulate matter, if released into the bloodstream, also may cause infarction or stroke.

Numerous previously known methods and apparatus have been proposed to reduce the risk of
15 embolism. U.S. Patent No. 5,833,644 to Zadno-Azizi et al., for example, describes the use of balloon-tipped catheter to temporarily occlude flow through a vessel from which a stenosis is to be removed. Stenotic material removed during a treatment procedure is
20 evacuated from the vessel before the flow of blood is restored. A drawback of such previously known systems, however, is that occlusion of antegrade flow through the vessel may result in damage to the tissue normally fed by the blocked vessel.

25 U.S. Patent No. 5,814,064 to Daniel et al. describes an emboli filter system having a radially expandable mesh filter disposed on the distal end of a guide wire. The filter is deployed distal to a region of stenosis, and any interventional devices, such as
30 angioplasty balloons or stent delivery systems, are advanced along the guide wire. The filter is designed to capture emboli generated during treatment of the stenosis while permitting blood to flow through the filter. Similar filter systems are described in U.S.

Patent No. 4,723,549 to Wholey et al., and U.S. Patent No. 5,827,324 to Cassell et al.

One disadvantage of radially expandable filter systems such as described in the foregoing patents is the relative complexity of the devices, which typically comprise numerous parts. Connecting more than a minimal number of such parts to a guide wire generally reduces the ability of the guide wire to negotiate tortuous anatomy and increases the profile of the device in its delivery configuration. Moreover, such filter devices are generally incapable of preventing material from escaping from the filter during the process of collapsing the filter for removal.

International Publication No. WO 98/39053 describes a filter system comprising an elongated member, a radially expandable hoop and a cone-shaped basket. The hoop is affixed to the elongated member, and the cone-shaped basket is attached to the hoop and the elongated member so that the hoop forms the mouth of the basket. The filter system includes a specially configured delivery catheter that retains the mouth of the basket in a radially retracted position during delivery.

While the filter system described in the foregoing International Publication reduces the number of components used to deploy the cone-shaped basket, compared to the radial strut-type filter elements described hereinabove, it too has drawbacks. Chief among these, it is expected that it will be difficult to reduce the diameter of the radially expandable hoop to its retracted position. In particular, as the hoop is contracted through smaller radii of curvature, the stiffness of the hoop is expected to increase

dramatically. This increased stiffness prevents the hoop from being contracted more tightly and is expected to result in a large delivery profile.

In view of the foregoing disadvantages of previously known apparatus and methods, it would be desirable to provide a vascular device, e.g., for use as a vascular filter in the ascending aorta, that, overcomes such disadvantages, and employs few components.

10 It also would be desirable to provide a vascular device that is capable of being contracted to a small delivery profile.

15 It further would be desirable to provide a vascular device that is capable of being advanced into position from the downstream direction of blood flow.

20 It still further would be desirable to provide a vascular device that reduces the risk of emboli or thrombus removed from the vessel wall escaping from the device when the device is collapsed and removed.

Summary Of The Invention

In view of the foregoing, it is an object of the present invention to provide a vascular device, e.g., for use as a vascular filter in the ascending aorta, that overcomes disadvantages associated with previous vascular filters and thrombectomy/embolectomy devices, and employs few components.

30 It is another object of the present invention to provide a vascular device that is capable of being contracted to a small delivery profile.

It is yet another object of the present invention to provide a vascular device that is capable

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of being advanced into position from the downstream direction of blood flow.

It is a further object of this invention to provide a vascular device that reduces the risk of emboli or thrombus removed from the vessel wall escaping from the device when the device is collapsed and removed.

These and other objects of the present invention are accomplished by providing a vascular device suitable for use as a vascular filter in the ascending aorta that comprises a blood permeable sac affixed at its perimeter to a support hoop having an articulation region. The support hoop is attached in a distal region of an elongated member, such as a guide wire, and supports a distally-oriented mouth of the sac when the device is deployed in a vessel. In accordance with the principles of the present invention, the support hoop includes a reduced-thickness articulation region that enables the support hoop to be contracted to very small radii of curvature without the problems of increased stiffness and kinking of previously known devices. The vascular device may therefore be used with delivery sheaths having diameters as small as 0.060".

The support hoop preferably also has a curved profile that prevents the articulation region, when folded, from damaging the wall of the vessel. The curved profile also permits the device to effectively contact the walls of the vessel and reduce emboli or thrombus removed from the vessel wall from bypassing the sac. The articulation region, when combined with a support hoop having a curved profile, causes the sides of the support hoop to fold inwards towards one-another when the vascular device is collapsed into a sheath for

removal. This, in turn, closes the mouth of the sac and reduces the potential for emboli or thrombus to be released from the vascular device during removal.

Methods of using the vascular device of the present invention are also provided, particularly in the context of a vascular filter placed in the ascending aorta.

Brief Description Of The Drawings

The above and other objects and advantages of the present invention will be apparent upon consideration of the following detailed description, taken in conjunction with the accompanying drawings, in which like reference characters refer to like parts throughout, and in which:

FIGS. 1A and 1B are, respectively, a side sectional side of a previously known vascular device contracted within a delivery sheath and an end view of that vascular device deployed in a vessel;

FIGS. 2A and 2B are, respectively, a perspective view of a vascular device constructed in accordance with the principles of the present invention in a deployed state, and a detailed view of the articulation region of the device of FIG. 2A;

FIG. 3 is a perspective view of the vascular device of the present invention in a folded configuration, prior to removal;

FIG. 4 is a plan view of the vascular device of FIG. 2A;

FIGS. 5A and 5B are side sectional views of an embodiment of the vascular device of the present invention suited for use as a vascular filter in the

ascending aorta, shown, respectively, in the contracted state and in the deployed state;

FIGS. 6A-6C are side sectional views depicting a method of deploying, using and retrieving
5 the vascular device of FIGS. 5 in the ascending aorta;

FIGS. 7A and 7B are side sectional views of another embodiment of the present invention suited for use as an aortic filter, shown, respectively, in the contracted state and in the deployed state; and

10 FIGS. 8A and 8B are side sectional views of an alternative embodiment of the apparatus of FIGS. 7, shown, respectively, in the contracted state and in the deployed state.

Detailed Description Of The Invention

15 Referring to FIGS. 1A and 1B, some of the disadvantages associated with previously known vascular devices, such as the emboli filters described in the above-mentioned International Publication WO 98/39053, are described. Vascular filter comprises guide wire 10
20 having hoop 12 coupled to its end. Filter sac 14 is affixed to hoop 12, so that when delivery catheter 16 is retracted proximally and guide wire 10 is held stationary, hoop 12 radially expands to contact the walls of a vessel.

25 As described hereinabove, one difficulty with such vascular filters is that the hoop used to support the filter sac experiences increased stiffness when contracted to small diameters, i.e., due to the sharp directional change at the tip of the hoop, thereby
30 limiting the minimum delivery profile achievable for such instruments. Although this effect may be reduced by decreasing the thickness of the wire employed in

hoop 12, at the point at which the wire becomes sufficiently thin to accommodate the bending stresses, the wire is too thin to effectively radially expand and urge the filter sac into engagement with the vessel wall.

On the other hand, as shown in FIGS. 1A and 1B, the bending stresses imposed upon the hoop of such previously known devices, if drawn within a delivery catheter, may be sufficiently high to result in the formation of kink 18 at the tip of the hoop. This "kinking" effect becomes more severe in sheaths having a small inner diameter. Thus, for example, applicant has observed that when sheaths having inner diameters of 0.117" or smaller are used, a hoop of nitinol or multi-strand nitinol cable having a diameter of 0.012" may form kink 18. Kink 18 in turn may apply relatively high localized pressure and friction against wall 17 of sheath 16, thereby making the vascular filter difficult to deploy. In particular, the kink may impale wall 17 of delivery sheath 16 and may make it difficult or impossible to deploy the vascular filter, especially in tortuous anatomy.

In addition, when the filter is subsequently deployed in vessel V, as shown in FIG. 1B, kink 18 may deform the pre-formed shape of hoop 12, impairing the ability of the filter to seal against the walls of vessel V. This may in turn lead to the presence of gaps G between the perimeter of the hoop and the vessel wall, depending upon the severity of the kink. Consequently, emboli may pass through the gaps with antegrade flow and significantly reduce the efficacy of the filter. Additionally, kink 18 may be sufficiently

sharp to damage or dissect the wall of vessel V when the filter is deployed.

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The vascular device of the present invention solves the above-described disadvantages, providing a
5 vascular device, suitable for use as a vascular filter in, for example, the ascending aorta, with a self-expanding support hoop that is sufficiently thick to radially expand and urge a blood permeable sac into engagement with the vessel wall, but which includes an
10 articulation region that overcomes the problems associated with kinking. In particular, the vascular device of the present invention includes a reduced thickness articulation region and a pre-formed curved profile that avoids the difficulties of previously
15 known systems while providing a high degree of efficacy in capturing emboli or thrombus, and ease of deployment and retrieval.

Referring now to FIGS. 2A and 2B, vascular device 20 constructed in accordance with the principles
20 of the present invention, illustratively an embolic filter, comprises guide wire 22, support hoop 24 having articulation region 26, and blood permeable sac 28 affixed to support hoop 24. Sac 28 is coupled to support hoop 24 so that the support hoop forms an
25 opening for the sac. Support hoop 24 preferably is connected to guide wire 22 near end 23 of the guide wire.

Sac 28 preferably is constructed of a thin, flexible biocompatible material, such as polyethylene,
30 polypropylene, polyurethane, polyester, polyethylene tetrathalate, nylon or polytetrafluoroethylene, or combinations thereof, and includes openings or pores 30 that permit blood cells to pass through the sac

substantially unhindered, while capturing any larger emboli that may be released during a procedure such as angioplasty or stent placement. In a preferred embodiment, sac 28 has openings or pores 30 in a range of about 20 to 400 microns in diameter, and more preferably, about approximately 80 microns. These pore sizes will permit red blood cells (which have a diameter of approximately 5 microns) to easily pass through the sac.

10 Pores 30 are preferably formed by a laser drilling process. For example, a thin sheet of the flexible biocompatible material may be thermoformed to create sac 28, for example, by stretching the sheet over a mandrel, by dip forming, or by blow molding.

15 Sac 28 may alternatively be fabricated from an extruded tube of the biocompatible material. A flat metal mask, with tiny holes approximately the size of pores 30, may then be placed in front of the sac. A laser having a beam diameter equal to or greater than the diameter of

20 the material illuminates the mask. The laser beam passes through the holes in the mask and strikes the material, thereby forming pores 30 in sac 28.

Laser drilling may also be accomplished with a laser having a beam diameter approximately the size of pores 30, in which case pores 30 may drilled individually. Sac 28 may alternatively comprise a woven material, for example, formed from the above-mentioned polymers, having a pore diameter determined as a function of the pattern and tightness of the

30 weave.

Support hoop 24 comprises a hoop having a circular or rectangular cross-section that is formed of a super-elastic material, such as a nickel-titanium alloy ("nitinol"). During deployment and retrieval of

vascular device 20, described hereinafter, support hoop 24 folds in half and collapses to fit within a small diameter delivery sheath. When vascular device 20 is in a deployed state, as depicted in FIG. 2A, support
5 hoop 24 resumes its pre-formed shape. Support hoop 24 preferably comprises nitinol wire, although it may also be formed from a multistrand nitinol cable, spring tempered stainless steel, or other super-elastic material.

10 In accordance with the principles of the present invention, support hoop 24 includes one or more reduced-thickness articulation regions 26 and curved regions 34. As depicted in FIG. 2B, articulation region 26 includes a region having reduced thickness t_1
15 compared to thickness t of the remainder of support hoop 24. Articulation region 26 and curved regions 34 enable support hoop 24 to fold with a pre-determined shape when vascular device 20 is collapsed to a contracted state for delivery or retrieval.

20 In FIG. 2B, articulation region 26 is depicted as a localized reduction in the thickness of support hoop 24, as may be achieved using, for example, conventional grinding, chemical etching, or electroless polishing processes. Alternatively, support hoop 24
25 may be continuously tapered along its circumference, so that articulation region 26 results from a more gradual reduction in the wall thickness of the support hoop. Tapering support hoop 24 may permit greater flexibility in the vicinity of articulation region 26, thus
30 enabling support hoop 24 to fold more easily at the articulation region. Such tapering of the thickness of the support hoop along a portion of its circumference also may reduce the potential for stress-induced

fracture typically associated with abrupt changes in diameter.

In an alternative embodiment, the articulation region may comprise a gap in the support hoop. The gap may then be bridged by a portion of the blood permeable sac. This is expected to allow fabrication of the support hoop from elastic materials and may provide improved delivery and retrieval characteristics.

10 In a preferred embodiment of the vascular device 20 of the present invention, vascular device 20 easily fits within a delivery sheath having an inner diameter of 0.114", and more preferably, may be used with a delivery sheath having an inner diameter as small as 0.060". The deployed diameter of support hoop 24 preferably is approximately 25 mm, while guide wire 22 preferably has a diameter of 0.035". The distal end of guide wire 22 also may be tipped with a spring section, or coil tip (not shown).

20 Support hoop 24 preferably is constructed of 0.012" nitinol wire tapered, for example, by a grinding, chemical etching, or electroless polishing process, to 0.005" at articulation region 26. Specifically, articulation region 26 preferably consists of a length about 0.15" long and having a diameter of 0.005", coupled on either side to curved regions 34. Each of curved regions 34 includes a length of wire that is tapered from a diameter of 0.012" to a diameter of 0.005" over a length of about 0.070". Support hoop 24 also may include radiopaque features, such as gold or platinum bands 33, spaced at intervals around the circumference of support hoop 24, or a coil of radiopaque material wrapped around the support hoop, or a gold plated coating.

With respect to FIGS. 3 and 4, additional features of vascular device 20 are described. FIG. 3 depicts vascular device 20 of FIG. 2A in a contracted state, while FIG. 4 illustrates a directional change in support hoop 24 preferably caused by the presence of curved regions 34. In the embodiment depicted in FIG. 4, curved regions 34 illustratively are configured to orient articulation region 26 in a direction parallel to the axis of guide wire 22.

Advantageously, use of articulation region 26 and the curved profile of support hoop 24 introduced by curved regions 34 also cause support hoop 24 to fold in half during retrieval. As shown in FIG. 3, support hoop 24 folds in half, effectively closing the mouth of blood permeable sac 28 and preventing the escape of collected emboli or thrombus. This feature also may permit the use of a smaller or shallower sac than would otherwise be possible, without increasing the risk of material escaping from the device when the sac is collapsed for retrieval.

Use of a smaller or shallower sac also enables vascular device 20 to be delivered in a smaller delivery sheath, having an inner diameter as small as 0.060" for the preferred embodiment. To prevent bunching during retrieval or further decrease the size of sac 28, the sac may be affixed to guide wire 22 along a length of the blood permeable sac. Sac 28 may also taper along its length.

Referring now to FIGS. 5A and 5B, an embodiment of the vascular device of the present invention suited for use as a vascular filter in the ascending aorta is described. Vascular device 50 comprises guide wire 51 having distal end 52. Elongated member 54 is rigidly attached to linear

bearing 55, which is slidably attached to guide wire 51. Elongated member 54 therefore may be advanced over guide wire 51 to contact internal face 62 of delivery sheath 61, and advance the delivery sheath. Delivery sheath 61 comprises tapered end 63 having lumen 64, in which distal end 52 of guide wire 51 is rigidly received, and preferably also comprises radiopaque band 65. Distally-facing support hoop 56 has blood permeable sac 57 attached to its perimeter. Support hoop 56 is, in turn, connected to elongated member 54 at attachment point 58. Articulation region 59 and curved regions 60 of support hoop 56 enable the sides of the support hoop to fold together and become elongated when urged within cavity 66 of delivery sheath 61 by distal motion of elongated member 54 with guide wire 51 held stationary, or vice versa.

With reference to FIGS. 6A-6C, a method of deploying, using and retrieving vascular device 50 of FIGS. 5 in the ascending aorta is described. In FIG. 6A, vascular device 50 is disposed in its contracted state within delivery sheath 61. Guide wire 51, with delivery sheath 61 attached, is manipulated into position within ascending aorta **AA** such that vascular device 50 is located proximal of aortic valve **AV** but distal of brachiocephalic trunk **BT**. The device is positioned using well-known percutaneous techniques, for example, based on the position of radiopaque band 65 under a fluoroscope.

Referring now to FIG. 6B, with vascular device 50 in position, elongated member 54 is retracted proximally while guide wire 51 and attached sheath 61 are held stationary. Alternatively, elongated member 54 may be held stationary while guide wire 51 and

delivery sheath 61 are advanced (in this case, distal end 52 of guide wire 51 is not initially advanced as far and lies just proximal of aortic valve AV only after deployment of vascular device 50). In either case, when vascular device 50 is no longer confined within delivery sheath 61, support hoop 56 expands to seal against the walls of the ascending aorta AA. Blood continues to flow unimpeded through ascending aorta AA in direction D. Emboli generated upstream (distal) of vascular device 50 by, for example, cannulas, occlusion balloons, cross-clamps, and interventional instruments, such as angioplasty catheters, atherectomy devices, or stent delivery systems, are captured within sac 57.

With respect to FIG. 6C, once the interventional procedure is complete and generated emboli have been captured within sac 57, elongated member 54 is advanced distally while guide wire 51 and delivery sheath 61 are held stationary. The sides of support hoop 56 collapse together to close the mouth of sac 57 (see FIG. 3). Additional distal advancement of member 54 urges support hoop 56 and sac 57 at least partially within cavity 66 of sheath 61. As depicted in FIG. 6C, only a portion of support hoop 56 near articulation region 59 and a distal portion of sac 57 extend out of delivery sheath 61. Alternatively, the entirety of hoop 56 and sac 57 may be retracted within sheath 61. Guide wire 51 is then retracted proximally, and sheath 61 contacts bearing 55 at internal face 62, thereby causing the whole of vascular device 50 with any trapped emboli to be withdrawn proximally.

Referring now to FIGS. 7A and 7B, another embodiment of the present invention suited for use as a

vascular filter in the ascending aorta is described. Vascular device 70 comprises guide wire 72, distally facing support hoop 74, blood permeable sac 76, and delivery sheath 78. Guide wire 72 has distal end 73,
5 near which distally-facing support hoop 74 is attached, and is preferably 0.035" in diameter. Support hoop 74 comprises articulation region 80 disposed between curved regions 82. Blood permeable sac 76 is attached at its perimeter to support hoop 74 and along its
10 length to guide wire 72. Sac 76 tapers along its length and comprises pores 77.

Vascular device 70 is disposed within delivery sheath 78. Sheath 78 comprises tapered end 84 having lumen 86, in which distal end 73 of guide wire
15 72 is slidably received, and preferably also comprises radiopaque band 88. Sheath 78 further comprises window 90, located just proximal of support hoop 74 and sac 76 when vascular device 70 is located within cavity 92 of sheath 78, in the contracted delivery configuration of
20 FIG. 7A.

Articulation region 80 and curved regions 82 of support hoop 74 enable contraction to the delivery configuration by causing the sides of the support hoop to fold together and become elongated when urged within
25 cavity 92. Hoop 74 is urged within cavity 92 by distally advancing guide wire 72 while sheath 78 is held stationary (or by proximally retracting sheath 78 while guide wire 72 is held stationary). Vascular device 70 is then expanded to the deployed
30 configuration by proximally retracting guide wire 72 relative to sheath 78 so that support hoop 74 is able to expand through window 90.

Vascular device 70 may be used in a manner similar to that described hereinabove with respect to

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FIGS. 6. The device is advanced in the delivery configuration to a position in a patient's ascending aorta that allows support hoop 74 to expand to the deployed configuration through window 90 and seal
5 against the walls of the vessel at a location just distal of the brachiocephalic trunk. Emboli generated upstream are captured within sac 76, while blood continues to flow unimpeded through the vessel. Upon completion of the filtering procedure, support hoop 74
10 and sac 76 are contracted back to the delivery configuration within cavity 92 of sheath 78, and vascular device 70 is removed from the patient's vasculature.

With reference to FIGS. 8A and 8B, an
15 alternative embodiment of the apparatus of FIGS. 7 is described. Vascular device 100 comprises guide wire 102, deployment sheath 104, distally facing support hoop 106, blood permeable sac 108, and delivery sheath 110. Guide wire 102 has distal end 103 comprising
20 position indication restraint 112, which may be radiopaque. Guide wire 102 is preferably about 0.035" in diameter. Deployment sheath 104 comprises lumen 114 configured to slidably receive guide wire 102, and further comprises distal end 116 to which distally-
25 facing support hoop 106 is attached. The deployment sheath preferably has a wall thickness in the range of 0.001" to 0.002", and a preferred external diameter in the range of 0.037" to 0.040", thereby facilitating reception of guide wire 102 within lumen 114.
30 Preferred fabrication materials for deployment sheath 104 include biocompatible materials, such as polyamide and polyethylene tetrathalate.

As discussed previously, support hoop 106 is attached to deployment sheath 104. Hoop 106 comprises

articulation region 118 disposed between curved regions 120. Blood permeable sac 108 is attached at its perimeter to support hoop 106 and along its length to deployment sheath 104. Sac 108 tapers along its length and comprises pores 122.

Vascular device 100 is disposed within delivery sheath 110. Sheath 110 comprises tapered end 124 having lumen 126, which is sized to slidably receive distal end 103 of guide wire 102 while not allowing deployment sheath 104 to pass therethrough. Delivery sheath 110 further comprises window 128 and cavity 130. Window 128 is located just proximal of support hoop 106 and sac 108 when vascular device 100 is in the contracted delivery configuration within cavity 130, as seen in FIG. 8A. The delivery sheath may also comprise a radiopaque band (not shown) to facilitate proper positioning.

Articulation region 118 and curved regions 120 of support hoop 106 enable contraction to the delivery configuration of FIG. 8A by causing the sides of the support hoop to fold together and become elongated when urged within cavity 130. Hoop 106 is urged within cavity 130 by distally advancing deployment sheath 104 while delivery sheath 110 is held stationary. Delivery sheath 110 may be held stationary directly or, alternatively, may be held stationary by contacting the delivery sheath against restraint 112 of guide wire 102, and then holding guide wire 102 stationary. Hoop 106 may also be urged within cavity 130 by proximally retracting delivery sheath 110 while deployment sheath 104 is held stationary. Vascular device 100 may then be expanded from the delivery configuration to the deployed configuration of FIG. 8B by proximally retracting deployment sheath 104 relative

A method of using vascular device 100 is now provided. Guide wire 102 is advanced through a

15 restraint 112. Vascular device 100 may alternatively
be advanced along with guide wire 102 in a single step,
in a manner similar to that described with respect to
vascular device 70 of FIGS. 7.

25 unimpeded through the vessel. Upon completion of the filtering procedure, support hoop 106 and sac 108 are contracted back to the delivery configuration within cavity 130 of delivery sheath 110, and vascular device 100 is removed from the patient's vasculature.

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As will of course be understood by those of skill in the art of catheter design, FIGS. 5-8 have not been drawn to scale in order to clarify certain structural aspects of the preferred embodiments. For

example, in FIGS. 5 and 6, the diameter of delivery sheath 61 is approximately an order of magnitude smaller than either the inner diameter of the ascending aorta or the full deployed height of support hoop 56.

5 Although preferred illustrative embodiments of the present invention are described above, it will be evident to one skilled in the art that various changes and modifications may be made without departing from the invention. It is intended in the appended
10 claims to cover all such changes and modifications that fall within the true spirit and scope of the invention.

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